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# A new procedure to obtain $\text{Eu}^{3+}$ doped oxide and oxosalt phosphors

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## Abstract

A different route to the synthesis of  $\text{Eu}^{3+}$  phosphors in matrices such as  $\text{Y}_2\text{O}_3$ ,  $\text{YVO}_4$ ,  $\text{La}(\text{BO}_3)_3$  or  $\text{YNbO}_4$ , and the characterization and luminescent properties of these compounds, were studied. The new route (Pechini method) consists of the formation of a polymeric resin obtained by polyesterification between metal chelate complexes (formed by metallic ions and  $\alpha$ -hydroxycarboxylic acids) and a polyfunctional alcohol. Ignition of this resin at low temperature renders the selected composition of  $\text{Eu}^{3+}$  doped oxides or oxosalts. Luminescent and X-ray spectroscopy and thermogravimetric analysis were used to characterize the materials. © 2000 Elsevier Science S.A. All rights reserved.

*Keywords:* Europium; Luminescence; Polymer; Phosphor; Pechini

## 1. Introduction

Luminescent materials, also called phosphors, can be found in a broad range of every-day applications such as cathode ray tubes (CRTs), projection televisions (PVTs), fluorescent tubes and X-ray detectors. The clever tricolor concept, introduced in fluorescent lamps almost 30 years ago, together with the unique properties of rare-earth metal ions has revolutionized the lighting market [1]. These uses are essentially based on diluted phosphors in appropriate networks. A wide range of emissions can be obtained, depending on the nature of the employed activator and the respective positions of the excited and fundamental energy states. Nowadays, the three basic emission colors blue, green and red can be obtained only with rare-earth materials. The reconstitution of daylight is possible with the primary emissions at 450, 550 and 610 nm of appropriate  $\text{Eu}^{2+}$ ,  $\text{Tb}^{3+}$  and  $\text{Eu}^{3+}$  doped compounds [2]. The luminescent properties of lanthanide ions, such as lifetimes and width of absorption and emission bands, are due to the electronic transitions in the protected  $4f^n$  configuration [3,4]. Since the fifties, materials have been synthesized by several different methodologies [5–10]. In the search for new luminescent materials and also for different routes to obtain  $\text{Eu}^{3+}$  phosphors in matrices such as  $\text{Y}_2\text{O}_3$ ,  $\text{YVO}_4$ ,  $\text{La}(\text{BO}_3)_3$  or  $\text{YNbO}_4$ , we introduced the use of the Pechini [11] method. This method is primarily used to obtain oxide electrodes and begins with polybasic chelates that are

formed between hydroxycarboxylic acids (e.g., citric acid) and metallic ions. The chelate undergoes polyesterification upon heating with a polyfunctional alcohol (e.g., ethylene glycol) to form a resin intermediate. Ignition of this resin at low temperature removes the organic material and renders the selected composition of  $\text{Eu}^{3+}$  doped oxides or oxosalts. Among the advantages of this method are the possibility to prepare complex compositions, good homogeneity through mixing at the molecular level in solution and stoichiometry control [12]. Therefore, a temperature of only  $\sim 600^\circ\text{C}$  is necessary for the synthesis of the materials, in contrast to the  $900^\circ\text{C}$  or even higher temperatures used in the case of oxides and oxosalts.

## 2. Experimental procedure

First we prepared rare-earth citrates by direct reaction of the appropriate mixture of the  $\text{Eu}^{3+}$  (activator) and  $\text{Y}^{3+}$  or  $\text{La}^{3+}$  precursors ( $\text{Eu}_2\text{O}_3$ ,  $\text{Y}_2\text{O}_3$  and  $\text{La}_2\text{O}_3$ ) with citric acid in aqueous media, under heating. After dissolution of the oxides we added a soluble precursor,  $(\text{NH}_3)_3\text{VO}_4$ ,  $\text{H}_3\text{BO}_3$ , or  $\text{NH}_4\text{H}_2[\text{NbO}(\text{C}_2\text{O}_4)_3]\cdot 3\text{H}_2\text{O}$ . To obtain the polymeric resin (polyester) we added ethylene glycol and heated the mixture at  $130^\circ\text{C}$ . The yellowish resin was fired at  $\sim 600^\circ\text{C}$  in air leading to the luminescent powders.

The excitation and emission spectra were recorded at room temperature with a SPEX-Fluorolog II. Luminescent decay curves were measured under pulsed Xe lamp excitation using a phosphorimeter (SPEX 1934D). The

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crystallinity of the compounds was observed by X-ray powder diffraction (XRD) (D 5005 X-Ray Diffractometer, Siemens). For the  $\text{Y}_2\text{O}_3:\text{Eu}^{3+}$  sample, we followed resin decomposition by TGA/DTA carried out in air, with a heating rate of  $20^\circ\text{C}/\text{min}$ , from 25 to  $680^\circ\text{C}$  (Thermal Analyst 2100, TA Instruments SDT 2960 — Simultaneous DTA-TGA).

### 3. Results and discussion

Excitation spectra for  $\text{Eu}^{3+}$  phosphors in  $\text{Y}_2\text{O}_3$ ,  $\text{La}(\text{BO}_3)_3$  and  $\text{YNbO}_4$  (Fig. 1) present a maximum at  $\sim 393$  nm, which we ascribed to the  $^5\text{L}_6$  level of  $\text{Eu}^{3+}$  [13–15]. In the excitation spectrum of  $\text{YVO}_4:\text{Eu}^{3+}$  the maximum was observed at 314 nm due to the vanadate matrix. In  $\text{YVO}_4$  the Stokes shift is  $\sim 10,000$   $\text{cm}^{-1}$ . This makes  $\text{YVO}_4:\text{Eu}^{3+}$  a very efficient red phosphor: excitation into the vanadate group ( $31,850$   $\text{cm}^{-1}$ ) is followed by energy migration over the vanadate groups to  $\text{Eu}^{3+}$  centers. The blue emission of the pure  $\text{YVO}_4$  is very weak at room temperature [7].

The emission spectra (Figs. 2 and 3) of the compounds obtained present characteristic  $\text{Eu}^{3+}$  emission transitions arising mainly from the  $^5\text{D}_0$  level to the  $^7\text{F}_j$  ( $J = 0, 1, 2, 3, 4$ ) manifolds [13–15].

For  $\text{YVO}_4:\text{Eu}^{3+}$ ,  $\text{La}(\text{BO}_3)_3:\text{Eu}^{3+}$  and  $\text{YNbO}_4:\text{Eu}^{3+}$ , the emission spectra also show the emission transition  $^5\text{D}_1 \rightarrow ^7\text{F}_j$  ( $J = 1, 2$ ) levels [13].

In these emission spectra, the band corresponding to the  $^5\text{D}_0 \rightarrow ^7\text{F}_2$  transition has a larger amplitude than that due to  $^5\text{D}_0 \rightarrow ^7\text{F}_1$ , which is an indication that the symmetry around  $\text{Eu}^{3+}$  does not contain a center of inversion [16–18]. The presence of the  $^5\text{D}_0 \rightarrow ^7\text{F}_0$  transition indicates that  $\text{Eu}^{3+}$  is located in one of the  $\text{C}_{nv}$ ,  $\text{C}_n$  or  $\text{C}_s$  symmetry groups [17]. The relative intensities of the  $^5\text{D}_0 \rightarrow ^7\text{F}_2$  and also the integrated area of the  $^5\text{D}_0 \rightarrow ^7\text{F}_{0,1,2}$  transitions are

$$\begin{aligned} \text{YVO}_4:\text{Eu}^{3+} &> \text{La}(\text{BO}_3)_3:\text{Eu}^{3+} > \text{YNbO}_4:\text{Eu}^{3+} \\ &> \text{Y}_2\text{O}_3:\text{Eu}^{3+} \end{aligned}$$

The decay curve for the  $^5\text{D}_0$  level ( $^5\text{D}_0 \rightarrow ^7\text{F}_2$  transition) could be well fitted with a single exponential function and, in agreement with the observation of a single  $^5\text{D}_0 \rightarrow ^7\text{F}_0$  transition, indicates that there is only one  $\text{Eu}^{3+}$  site in the oxides or oxosalts. The decay time for  $\text{Y}_2\text{O}_3:\text{Eu}^{3+}$  is in agreement with the value published by Blasse [7]. Table 1 shows the lifetimes for the  $^5\text{D}_0$  level of  $\text{Eu}^{3+}$  in the compounds; these values are in agreement with the relative intensity sequence already mentioned.

The doped  $\text{Y}_2\text{O}_3$  ( $\sim 5\%$  in  $\text{Eu}^{3+}$ ) produced by us has approximately the same photophysical properties as the Rhône-Poulenc  $\text{Y}_2\text{O}_3:\text{Eu}^{3+}$  standard. The TGA/DTA data (Fig. 4) used to follow the  $\text{Y}_2\text{O}_3:\text{Eu}^{3+}$  preparation showed exothermic peaks at  $\sim 400$  and  $520^\circ\text{C}$ . The peak at about  $400^\circ\text{C}$  appeared to be due to the decomposition of organic material. The peak at about  $520^\circ\text{C}$  corresponded to the crystallization of doped yttrium oxide [19].

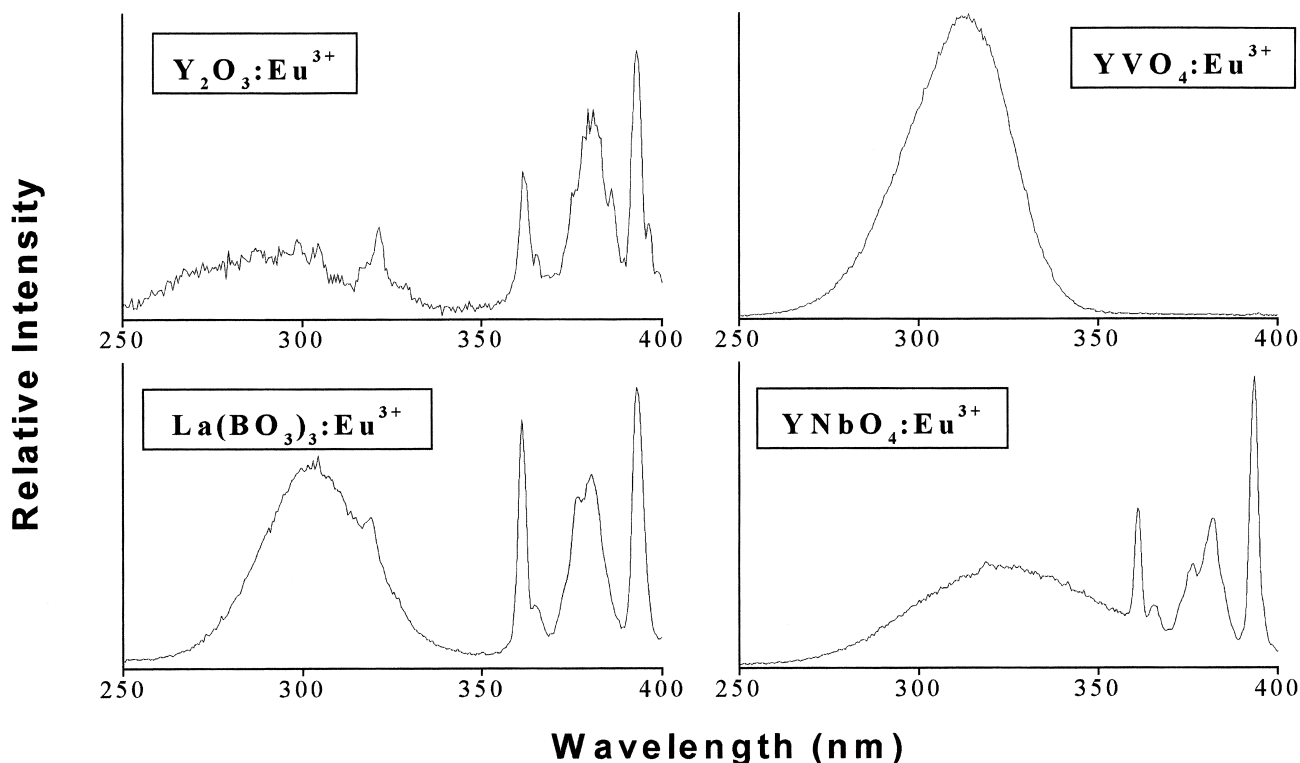


Fig. 1. Excitation spectra of  $\text{Y}_2\text{O}_3:\text{Eu}^{3+}$ ,  $\text{YVO}_4:\text{Eu}^{3+}$ ,  $\text{La}(\text{BO}_3)_3:\text{Eu}^{3+}$  and  $\text{YNbO}_4:\text{Eu}^{3+}$  ( $\lambda_{\text{em}} = 614$  nm) at  $25^\circ\text{C}$ .

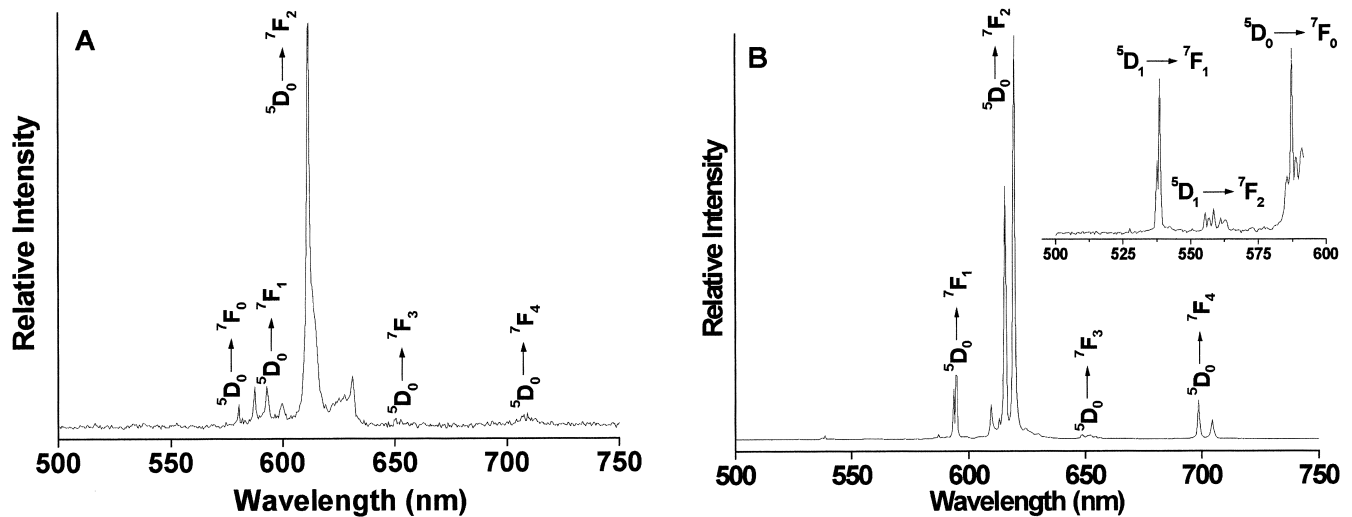


Fig. 2. Emission spectra of (A)  $\text{Y}_2\text{O}_3:\text{Eu}^{3+}$  ( $\lambda_{\text{ex}} = 393$  nm) and (B)  $\text{YVO}_4:\text{Eu}^{3+}$  ( $\lambda_{\text{ex}} = 314$  nm) at  $25^\circ\text{C}$ .

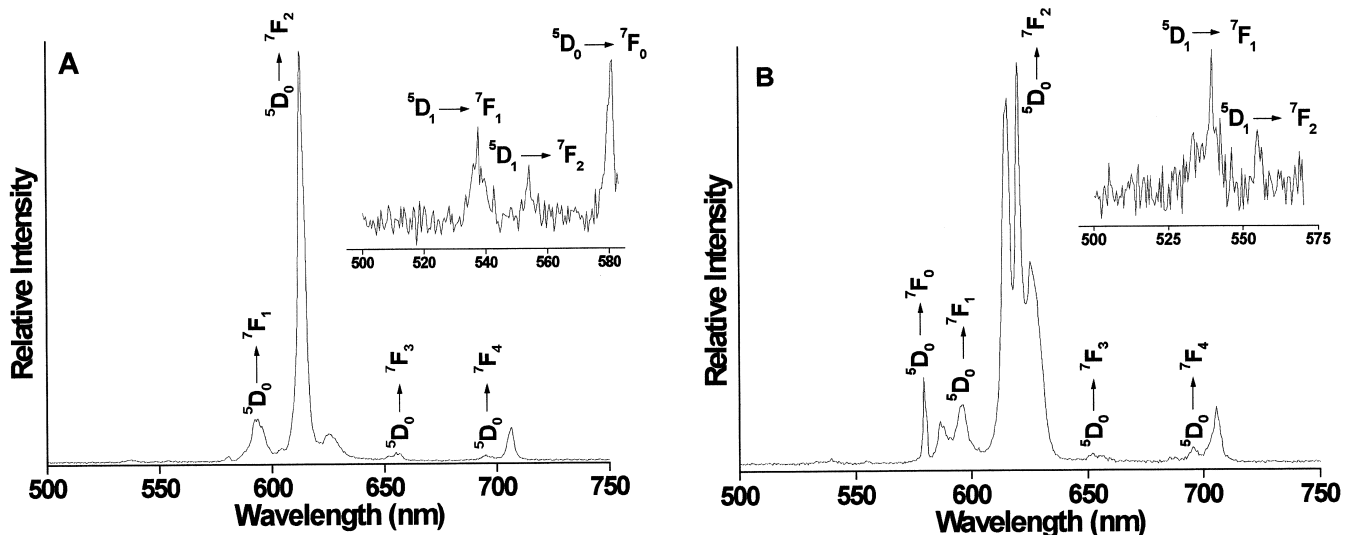


Fig. 3. Emission spectra of (A)  $\text{YNbO}_4:\text{Eu}^{3+}$  and (B)  $\text{La}(\text{BO}_3)_3:\text{Eu}^{3+}$  ( $\lambda_{\text{ex}} = 393$  nm) at  $25^\circ\text{C}$ .

The X-ray powder diffraction patterns (Fig. 5) of  $\text{Y}_2\text{O}_3:\text{Eu}^{3+}$  and  $\text{YVO}_4:\text{Eu}^{3+}$  samples presented characteristic lines of standard compounds [20].  $\text{YNbO}_4:\text{Eu}^{3+}$  and  $\text{La}(\text{BO}_3)_3:\text{Eu}^{3+}$  are not very crystalline.

#### 4. Conclusion

$\text{Y}_2\text{O}_3:\text{Eu}^{3+}$ ,  $\text{YVO}_4:\text{Eu}^{3+}$ ,  $\text{YNbO}_4:\text{Eu}^{3+}$  and  $\text{La}(\text{BO}_3)_3:\text{Eu}^{3+}$  red phosphor powders can be prepared by

Table 1  
Lifetimes ( $\tau$ ) ( $^5\text{D}_0$  level) of the synthesized oxides and oxalates

	Sample			
	$\text{Y}_2\text{O}_3:\text{Eu}^{3+}$ $\lambda_{\text{ex}} = 393$ nm	$\text{YVO}_4:\text{Eu}^{3+}$ $\lambda_{\text{ex}} = 314$ nm	$\text{YNbO}_4:\text{Eu}^{3+}$ $\lambda_{\text{ex}} = 393.5$ nm	$\text{La}(\text{BO}_3)_3:\text{Eu}^{3+}$ $\lambda_{\text{ex}} = 393$ nm
$\tau$ (ms)	1.03	1.35	1.15	1.30

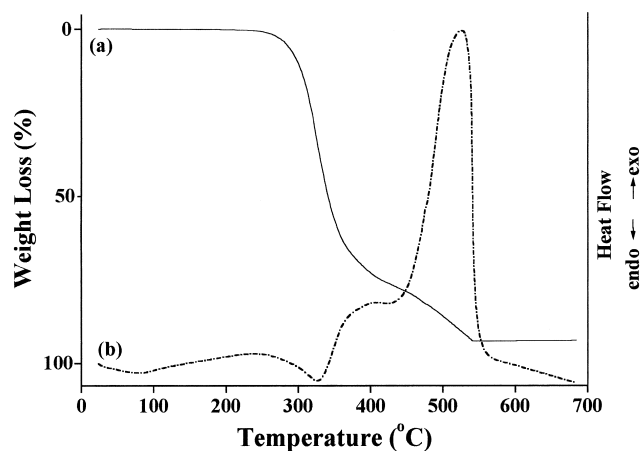


Fig. 4. (a) TGA and (b) DTA curve for  $Y_2O_3:Eu^{3+}$  resin decomposition; a 15.35 mg sample heated from 25 to 680°C in air at a heating rate of 20°C/min.

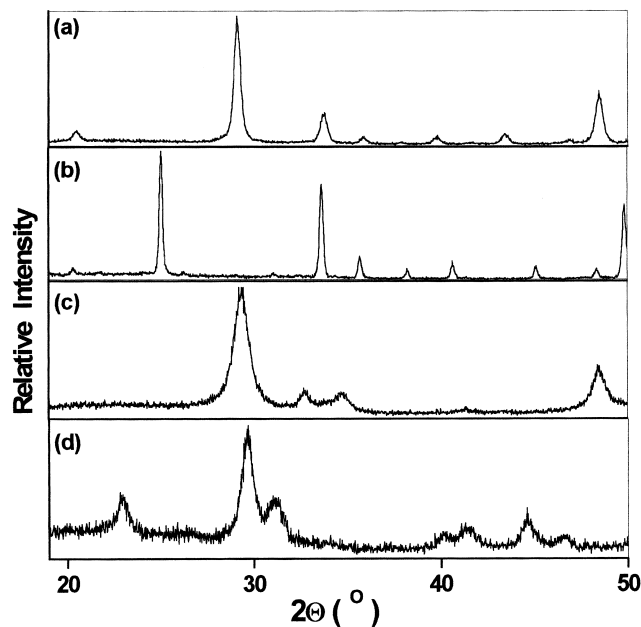


Fig. 5. X-ray powder diffraction patterns of (a)  $Y_2O_3:Eu^{3+}$ , (b)  $YVO_4:Eu^{3+}$ , (c)  $YNbO_4:Eu^{3+}$  and (d)  $La(BO_3)_3:Eu^{3+}$ .

the Pechini method using lower firing temperatures than conventional methods without loss of photophysical properties. The  $YVO_4:Eu^{3+}$  produced presented higher luminescence than the other compounds.

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